





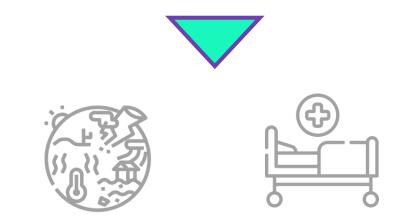








# > 99 % of plastic packaging are ultimately leaving the cycle



Strong negative impact for human living conditions and health

#### Side facts



> 300 Mio. Tons of plastic packaging waste per year



Plastic production uses around 10 % of crude oil



Hidden cost of plastics ≈ 10x production

### **Trends & regulatory**



Increasing sustainability awareness of end customers



Increasing CO<sub>2</sub> costs & plastics tax

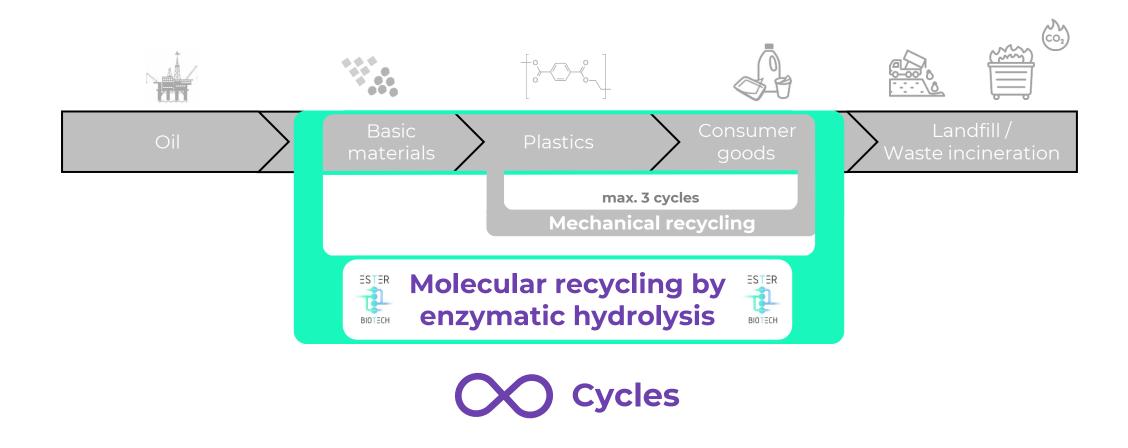


Stricter mandatory recycling & recyclate quotas

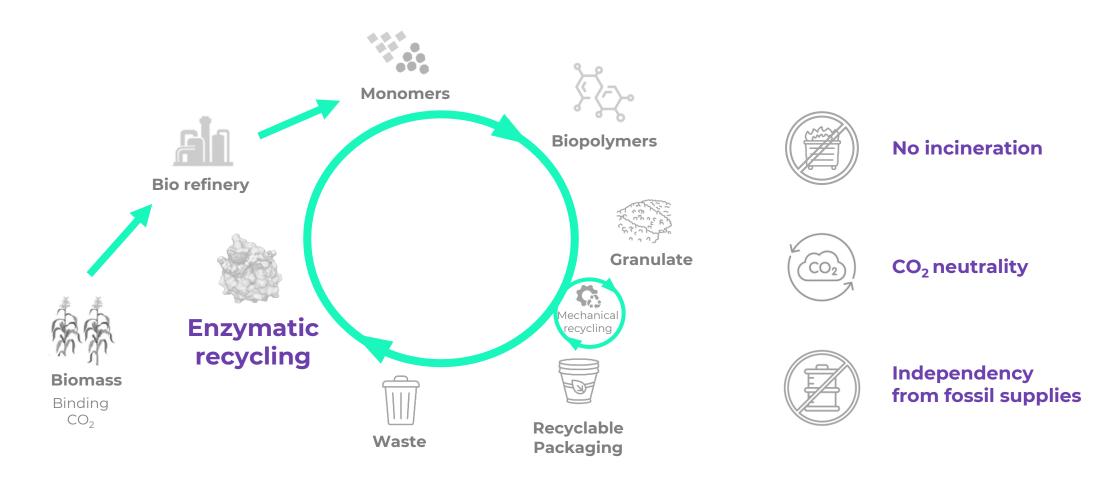


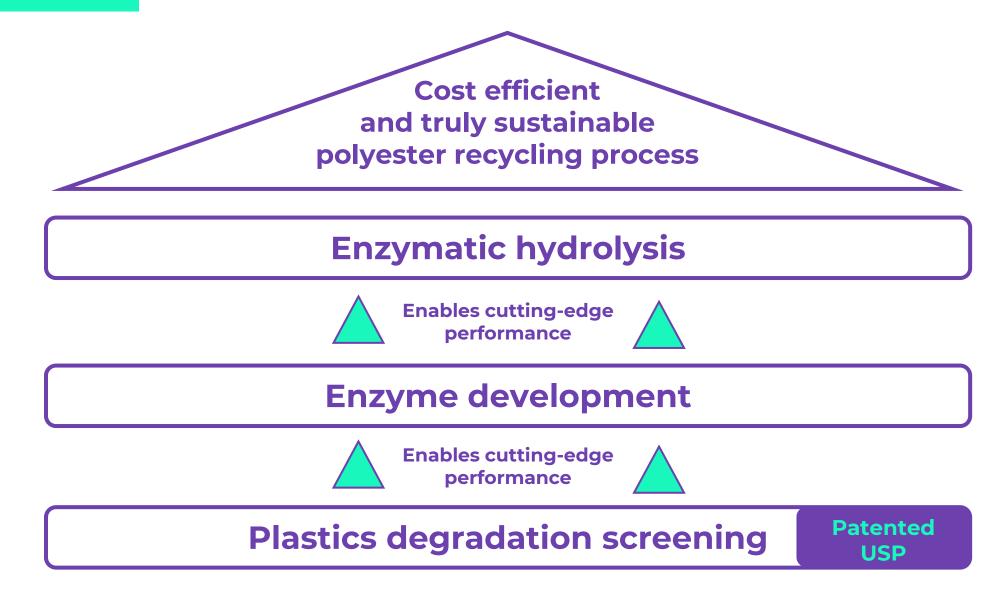
Prohibition of nonrecyclable of materials

### Our solution enables a truly sustainable plastic circular economy



### A bio-based plastics circular economy through molecular recycling





# **Enzymatic hydrolysis**



### **Straightforward process**

Our process can be operated in a low-temperature range and under ambient atmosphere which allows a lean technical setup. This enhances high reliability while minimizing both CAPEX and OPEX, enabling.



### All polyester

Our process enables the depolymerization of all polyesters. We can potentially process multi-layer products and mixed-material waste. **Feasibility is demonstrated for PET, PLA, PBAT, PBS & TPS**.



### **Fast depolymerization**

Our high performance enzymes allows us to achieve a complete disintegration in a short time. With PHL7 Generation 3 we can **depolymerize PET post** consumer packaging in 13 hours.



### Lean pre-treatment

Using post-consumer PET packaging allows us to bypass complex and costly pretreatment steps. We only need to perform basic cleaning and cutting of the material before processing.



### Persistent enzymes

Our enzymes are designed to be highly thermostable, ensuring they remain effective during the process. PHL7 Generation 4 enzymes have **demonstrated thermo-stability at temperatures exceeding 95 °C**.



### Low energy input

Our process operates at temperatures **below 70°C**, requiring only a moderate amount of heat. This heat can easily be supplied using **waste heat** or generated from **renewable energy sources**.

## **Enzyme development**



### Al-driven approach

By integrating Al-driven modeling and machine learning, we streamline enzyme development and surpassing the limitations of conventional methods in both speed and optimization potential.



### Big data with high quality

Our degradation screening platform enables realtime, high-resolution data acquisition at short intervals, providing comprehensive insights into the entire degradation process.



### **Broad enzyme portfolio**

Through continuous screening of diverse enzyme variants across multiple plastic substrates and reaction conditions, we systematically expand a robust enzyme portfolio optimized for varied recycling applications.



### **High prediction quality**

Given these advantages, our approach enables high predictive accuracy, leading to more effective enzyme optimization and reducing the number of iterative design cycles.

# Plastics degradation screening



**Continuous live** measurement



High accuracy & sensitivity



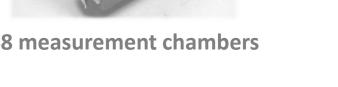
**Robust** measurements



Fast and high throughput



48 measurement chambers





**Universal applicable** 



**Parallelizing** 



**Automation** 

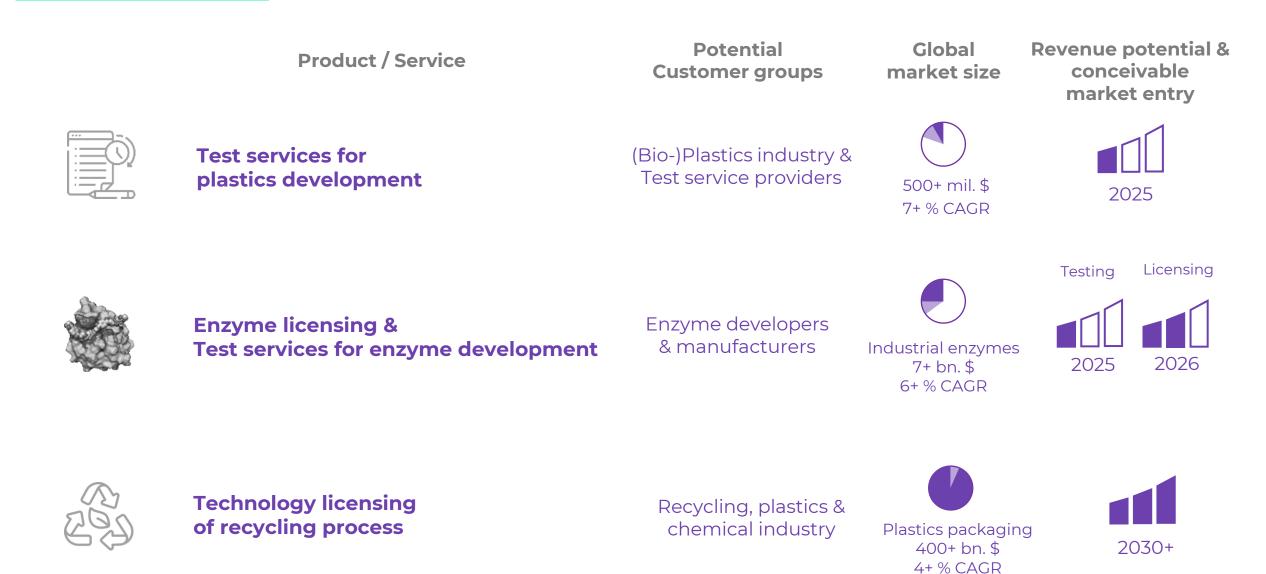


**Original material** test samples

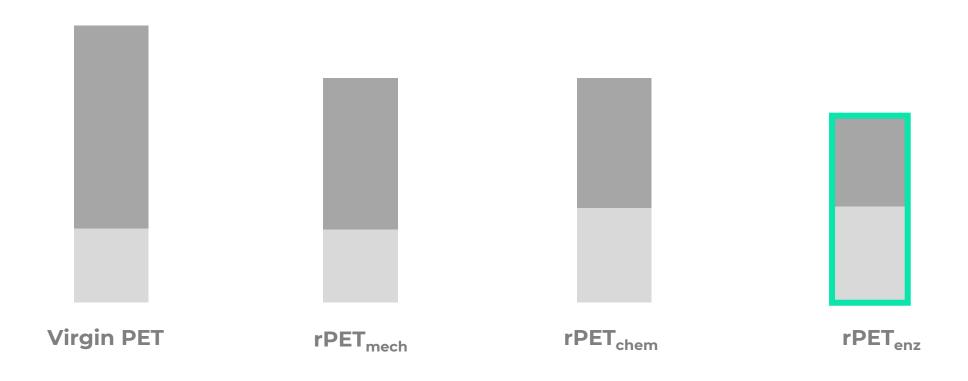


**Multi-layer** test samples

#### **BUSINESS CASES**



### Recycling process: Lifecycle cost comparison

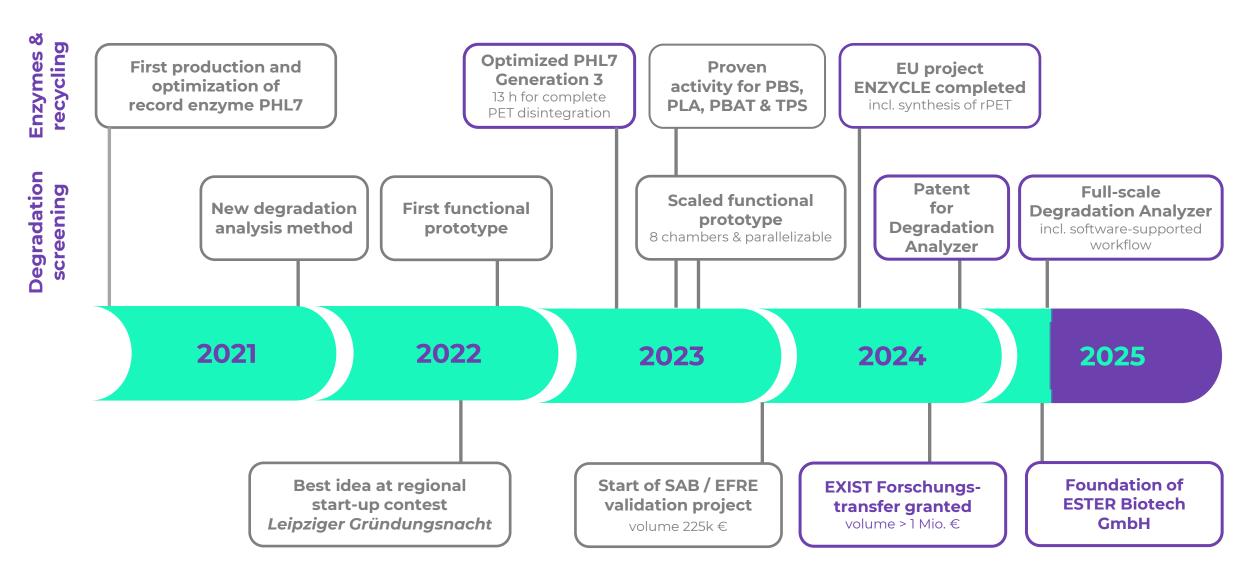


External cost 1

**Production cost** 

<sup>1</sup> Follow-up cost due to negative effects on the environment and health

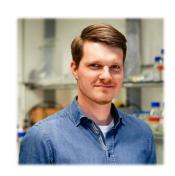
#### **ACHIEVEMENTS**



Continuous building up & improving of enzyme portfolio aligned to customer needs Pilot scale **Full industrial scale Demonstrator scale** 100 L 1 m<sup>3</sup> ~ 2 kt/a plastics waste ~ 45 kt/a plastics waste reactor reactor 2026 2027 2028 2030 2031 2025 2029



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# Be part of the future and create a plastic circular economy together with ESTER Biotech!



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